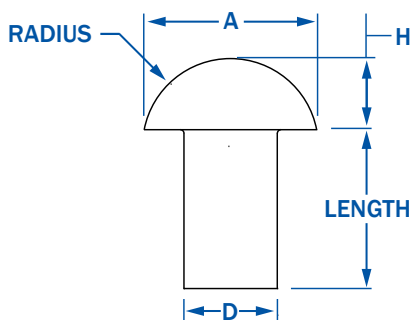


RIVETKING® ALUMINUM SOLID RIVET HEAD STYLES

ALUMINUM RIVETS

ROUND HEAD

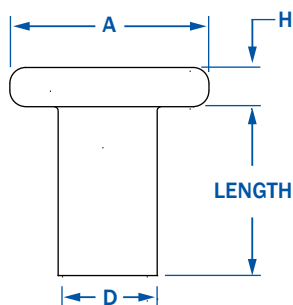


APPROXIMATE PROPORTIONS:

A= 2.00 X D
H= 0.75 X D
R= 1.042 X D

D		A	H	R
NOMINAL DIAMETER		HEAD DIAMETER	HEAD HEIGHT	HEAD RADIUS
FRACTION	DECIMAL			
3/32	0.094	0.187	0.070	0.098
1/8	0.125	0.250	0.094	0.130
5/32	0.156	0.312	0.117	0.163
3/16	0.187	0.375	0.141	0.195
1/4	0.250	0.500	0.188	0.260
5/16	0.312	0.625	0.234	0.326
3/8	0.375	0.750	0.281	0.391

FLAT HEAD

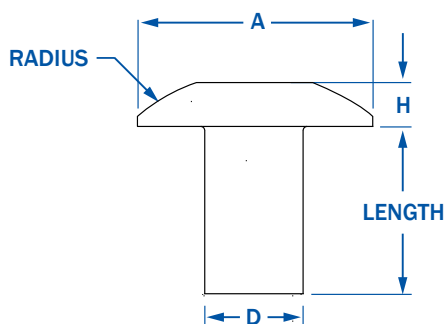


APPROXIMATE PROPORTIONS:

A= 2.00 X D
H= 0.40 X D

D		A	H
NOMINAL DIAMETER		HEAD DIAMETER	HEAD HEIGHT
FRACTION	DECIMAL		
3/32	0.094	0.187	0.038
1/8	0.125	0.250	0.050
5/32	0.156	0.312	0.062
3/16	0.187	0.375	0.075
1/4	0.250	0.500	0.100
5/16	0.312	0.625	0.125
3/8	0.375	0.750	0.150

UNIVERSAL HEAD

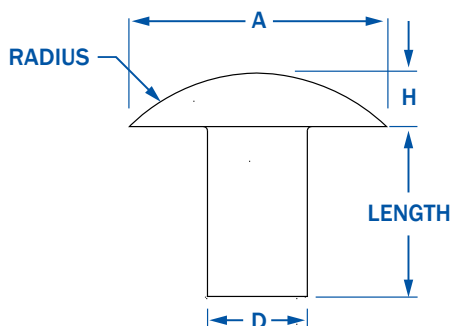


APPROXIMATE PROPORTIONS:

A= 2.000 X D
H= 0.465 X D
R= 0.872 X D

D		A	H	R
NOMINAL DIAMETER		HEAD DIAMETER	HEAD HEIGHT	HEAD RADIUS
FRACTION	DECIMAL			
3/32"	0.094	0.187	0.045	0.082
1/8"	0.125	0.250	0.059	0.108
5/32"	0.156	0.312	0.072	0.135
3/16"	0.187	0.375	0.085	0.164
1/4"	0.250	0.500	0.112	0.217
5/16"	0.312	0.625	0.138	0.272
3/8"	0.375	0.750	0.166	0.328

BRAZIER HEAD



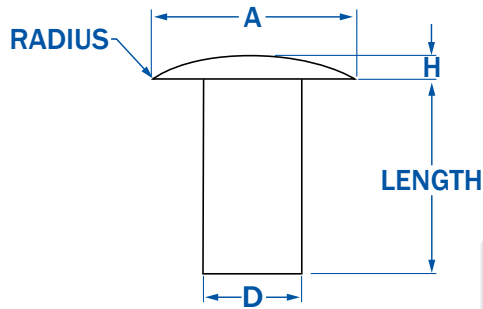
APPROXIMATE PROPORTIONS:

A= 2.50 X D
H= 0.50 X D
R= 1.8125 X D

D		A	H	R
NOMINAL DIAMETER		HEAD DIAMETER	HEAD HEIGHT	HEAD RADIUS
FRACTION	DECIMAL			
3/32"	0.094	0.234	0.047	0.170
1/8"	0.125	0.312	0.062	0.227
5/32"	0.156	0.391	0.078	0.283
3/16"	0.187	0.469	0.094	0.340
1/4"	0.250	0.625	0.125	0.453
5/16"	0.312	0.781	0.156	0.566
3/8"	0.375	0.937	0.187	0.680

RIVETKING® ALUMINUM SOLID RIVET HEAD STYLES

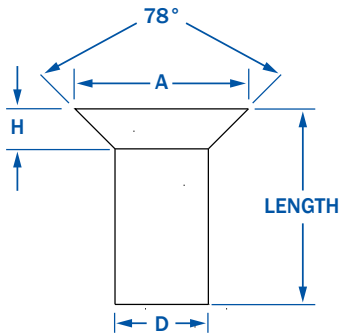
MODIFIED BRAZIER HEAD



APPROXIMATE
PROPORTIONS:
A= 1.94 X D
H= 0.33 X D

D		A	H
NOMINAL DIAMETER		HEAD DIAMETER	HEAD HEIGHT
FRACTION	DECIMAL		
3/32"	0.094	0.156	0.031
1/8"	0.125	0.235	0.047
5/32"	0.156	0.312	0.063
3/16"	0.187	0.390	0.078
1/4"	0.250	0.468	0.094
5/16"	0.312	0.625	0.125
3/8"	0.375	0.781	0.156

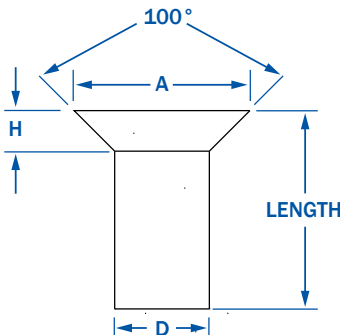
78° COUNTERSUNK HEAD



APPROXIMATE
PROPORTIONS:
A= 2.81 X D
H= 0.50 X D

D		A	H
NOMINAL DIAMETER		HEAD DIAMETER	HEAD HEIGHT
FRACTION	DECIMAL		
3/32	0.094	0.170	0.047
1/8	0.125	0.225	0.065
5/32	0.156	0.282	0.078
3/16	0.187	0.339	0.094
1/4	0.250	0.452	0.125
5/16	0.312	0.565	0.156
3/8	0.375	0.678	0.187

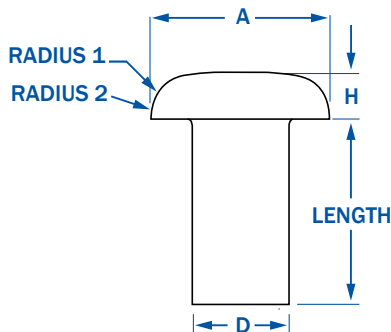
100° COUNTERSUNK HEAD



APPROXIMATE
PROPORTIONS:
A= 1.54 X D
H= 0.26 X D

D		A	H
NOMINAL DIAMETER		HEAD DIAMETER	HEAD HEIGHT
FRACTION	DECIMAL		
3/32	0.094	0.170	0.036
1/8	0.125	0.216	0.042
5/32	0.156	0.278	0.055
3/16	0.187	0.344	0.070
1/4	0.250	0.467	0.095
5/16	0.312	0.555	0.106
3/8	0.375	0.685	0.134

MUSHROOM HEAD



APPROXIMATE
PROPORTIONS:
A= 2.000 X D
H= 0.625 X D
R= 1.634 X D
R₁= 0.050 X D

D		A	H	R	R ₁
NOMINAL DIAMETER		HEAD DIAMETER	HEAD HEIGHT	HEAD RADIUS	HEAD RADIUS ₁
FRACTION	DECIMAL				
3/32"	0.094	0.187	0.059	0.153	0.147
1/8"	0.125	0.250	0.078	0.204	0.062
5/32"	0.156	0.312	0.098	0.255	0.078
3/16"	0.187	0.375	0.117	0.306	0.094
1/4"	0.250	0.500	0.156	0.408	0.125
5/16"	0.312	0.625	0.195	0.511	0.156
3/8"	0.375	0.750	0.234	0.613	0.187



RIVETKING® ALUMINUM SOLID RIVET WEIGHT CHARTS

ROUND HEAD



BODY DIA.	Pounds Per 1,000 Pieces																			
	LENGTH																			
	1/8	5/32	3/16	7/32	1/4	5/16	3/8	7/16	1/2	9/16	5/8	11/16	3/4	13/16	7/8	15/16	1	1 1/8	1 1/4	1 3/8
1/16	0.072	0.081	0.091	0.100	0.110	0.128	0.147	0.167	0.186	0.205	0.224	0.243	0.263	0.281	0.300	0.319	0.338			
3/32	0.185	0.207	0.228	0.251	0.273	0.316	0.360	0.404	0.448	0.492	0.535	0.573	0.623	0.667	0.711	0.755	0.798	0.877	0.974	1.056
1/8	0.364	0.417	0.456	0.494	0.532	0.611	0.688	0.766	0.843	0.921	0.998	1.076	1.153	1.232	1.309	1.387	1.464	1.618	1.770	1.927
5/32		0.646	0.803	0.864	0.924	1.041	1.163	1.271	1.404	1.527	1.647	1.770	1.890	2.012	2.132	2.252	2.375	2.618	2.849	3.106
3/16			1.300	1.385	1.475	1.650	1.818	1.992	2.169	2.342	2.545	2.688	2.865	3.040	3.215	3.390	3.559	3.906	4.255	4.608
1/4					3.135	3.448	3.759	4.065	4.386	4.739	5.000	5.319	5.650	5.952	6.250	6.579	6.849	7.519	8.130	8.772
5/16						6.135	6.623	7.092	7.634	8.065	8.621	9.009	9.524	10.000	10.526	10.989	11.494	12.346	13.514	14.286
3/8							10.101	11.494	12.195	12.987	13.699	14.286	15.152	15.873	16.393	16.949	17.857	19.231	20.833	22.222

FLAT HEAD



BODY DIA.	Pounds Per 1,000 Pieces																			
	LENGTH																			
	1/8	5/32	3/16	7/32	1/4	5/16	3/8	7/16	1/2	9/16	5/8	11/16	3/4	13/16	7/8	15/16	1	1 1/8	1 1/4	1 3/8
1/16	0.178	0.197	0.219	0.236	0.256	0.307	0.348	0.397	0.444	0.490	0.531	0.572	0.612	0.653	0.699	0.745	0.789	0.886	0.982	1.080
3/32	0.373	0.420	0.461	0.502	0.538	0.605	0.672	0.742	0.822	0.903	0.983	1.058	1.138	1.221	1.294	1.374	1.449	1.621	1.812	1.969
1/8		0.652	0.716	0.782	0.845	0.985	1.085	1.209	1.323	1.433	1.560	1.681	1.812	1.931	2.049	2.188	2.331	2.571	2.717	3.135
5/32			1.186	1.267	1.351	1.517	1.689	1.859	2.033	2.232	2.398	2.591	2.770	2.950	3.125	3.322	3.497	3.876	4.255	4.630
3/16					2.387	2.703	3.067	3.390	3.802	4.167	4.545	5.000	5.348	5.780	6.211	6.667	7.143	7.407	8.000	8.621
1/4						5.000	5.556	6.250	6.944	7.407	8.197	8.475	9.259	10.000	10.309	10.753	11.628	12.346	13.889	15.385
5/16							9.901	11.236	11.905	12.658	13.333	13.889	14.706	15.385	16.129	16.667	17.241	18.519	20.000	21.277
3/8								8.475	9.174	9.901	10.526	11.236	11.905	12.658	13.333	14.085	14.706	15.385	16.949	18.182

UNIVERSAL HEAD



BODY DIA.	Pounds Per 1,000 Pieces																			
	LENGTH																			
	1/8	5/32	3/16	7/32	1/4	5/16	3/8	7/16	1/2	9/16	5/8	11/16	3/4	13/16	7/8	15/16	1	1 1/8	1 1/4	1 3/8
1/16	0.178	0.197	0.219	0.236	0.256	0.307	0.348	0.397	0.444	0.490	0.531	0.572	0.612	0.653	0.699	0.745	0.789	0.886	0.982	1.080
3/32	0.373	0.420	0.461	0.502	0.538	0.605	0.672	0.742	0.822	0.903	0.983	1.058	1.138	1.221	1.294	1.374	1.449	1.621	1.812	1.969
1/8		0.652	0.716	0.782	0.845	0.985	1.085	1.209	1.323	1.433	1.560	1.681	1.812	1.931	2.049	2.188	2.331	2.571	2.717	3.135
5/32			1.186	1.267	1.351	1.517	1.689	1.859	2.033	2.232	2.398	2.591	2.770	2.950	3.125	3.322	3.497	3.876	4.255	4.630
3/16					2.387	2.703	3.067	3.390	3.802	4.167	4.545	5.000	5.348	5.780	6.211	6.667	7.143	7.407	8.000	8.621
1/4						5.000	5.556	6.250	6.944	7.407	8.197	8.475	9.259	10.000	10.309	10.753	11.628	12.346	13.889	15.385
5/16							9.901	11.236	11.905	12.658	13.333	13.889	14.706	15.385	16.129	16.667	17.241	18.519	20.000	21.277
3/8								8.475	9.174	9.901	10.526	11.236	11.905	12.658	13.333	14.085	14.706	15.385	16.949	18.182

BRAZIER HEAD

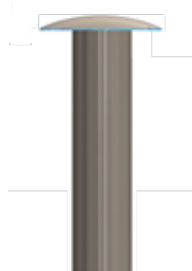


BODY DIA.	Pounds Per 1,000 Pieces																			
	LENGTH																			
	1/8	5/32	3/16	7/32	1/4	5/16	3/8	7/16	1/2	9/16	5/8	11/16	3/4	13/16	7/8	15/16	1	1 1/8	1 1/4	1 3/8
1/16	0.076	0.086	0.096	0.105	0.115	0.134	0.154	0.173	0.192	0.211	0.231	0.250	0.269	0.289	0.308	0.327	0.346			
3/32	0.200	0.222	0.243	0.265	0.287	0.330	0.374	0.417	0.461	0.504	0.548	0.591	0.635	0.678	0.722	0.765	0.808	0.895	0.982	1.071
1/8	0.422	0.461	0.499	0.538	0.577	0.654	0.732	0.809	0.887	0.964	1.042	1.119	1.196	1.274	1.351	1.429	1.506	1.661	1.815	1.972
5/32		0.824	0.885	0.945	1.006	1.126	1.247	1.368	1.488	1.610	1.730	1.852	1.972	2.092	2.212	2.336	2.457	2.695	2.941	3.185
3/16			1.418	1.506	1.592	1.767	1.942	2.119	2.294	2.463	2.639	2.817	2.994	3.165	3.344	3.509	3.690	4.032	4.386	4.739
1/4					3.356	3.663	3.968	4.310	4.587	4.902	5.208	5.525	5.814	6.135	6.452	6.757	7.092	7.692	8.333	8.929
5/16						6.536	7.042	7.519	8.000	8.475	9.009	9.434	9.901	10.417	10.870	11.364	11.765	12.821	13.889	14.925
3/8							11.364	12.048	12.821	13.514	14.085	14.925	15.625	16.393	16.949	17.857	18.519	20.000	21.277	23.256

RIVETKING® ALUMINUM SOLID RIVET WEIGHT CHARTS

ALUMINUM RIVETS

MODIFIED BRAZIER HEAD



BODY DIA.	Pounds Per 1,000 Pieces																			
	LENGTH																			
	1/8	5/32	3/16	7/32	1/4	5/16	3/8	7/16	1/2	9/16	5/8	11/16	3/4	13/16	7/8	15/16	1	1 1/8	1 1/4	1 3/8
1/16	0.123	0.145	0.167	0.189	0.211	0.254	0.298	0.341	0.385	0.429	0.472	0.516	0.560	0.603	0.647	0.691	0.734			
3/32	0.274	0.313	0.352	0.390	0.429	0.507	0.584	0.661	0.739	0.816	0.894	0.971	1.048	1.125	1.203	1.280	1.359	1.486	1.667	1.821
1/8		0.577	0.637	0.697	0.758	0.879	0.999	1.120	1.241	1.361	1.481	1.603	1.724	1.842	1.965	2.083	2.203	2.445	2.688	2.933
5/32			1.042	1.129	1.215	1.389	1.563	1.736	1.908	2.083	2.257	2.427	2.604	2.778	2.950	3.125	3.300	3.636	3.984	4.329
3/16					2.155	2.463	2.770	3.086	3.390	3.704	4.016	4.329	4.630	4.950	5.263	5.556	5.882	6.494	7.092	7.813
1/4						4.525	5.025	5.495	5.988	6.452	6.944	7.407	7.937	8.403	8.929	9.346	9.804	10.753	11.765	12.658
5/16							7.246	8.065	8.772	9.615	10.417	11.236	12.048	12.821	13.699	14.493	15.152	16.667	18.182	19.608
3/8								8.475	9.174	9.901	10.526	11.236	11.905	12.658	13.333	14.085	14.706	15.385	16.949	18.182
																				21.277
																				22.727
																				23.810
																				25.641
																				27.027

100° COUNTERSUNK HEAD



BODY DIA.	Pounds Per 1,000 Pieces																			
	LENGTH																			
	1/8	5/32	3/16	7/32	1/4	5/16	3/8	7/16	1/2	9/16	5/8	11/16	3/4	13/16	7/8	15/16	1	1 1/8	1 1/4	1 3/8
1/16	0.043	0.053	0.062	0.072	0.081	0.101	0.120	0.139	0.158	0.177	0.196	0.215	0.234	0.253	0.272	0.291	0.310			
3/32	0.112	0.134	0.156	0.178	0.200	0.244	0.288	0.331	0.375	0.419	0.463	0.507	0.550	0.594	0.638	0.682	0.726	0.813	0.901	0.988
1/8	0.201	0.240	0.279	0.317	0.356	0.433	0.511	0.588	0.666	0.743	0.820	0.898	0.976	1.053	1.130	1.208	1.325	1.441	1.595	1.751
5/32		0.393	0.454	0.514	0.578	0.694	0.816	0.927	1.057	1.178	1.299	1.420	1.541	1.661	1.783	1.901	2.024	2.268	2.506	2.747
3/16			0.664	0.750	0.837	1.009	1.182	1.355	1.529	1.701	1.873	2.049	2.217	2.392	2.564	2.740	2.915	3.257	3.610	3.953
1/4					1.767	2.079	2.387	2.695	3.003	3.322	3.623	3.953	4.255	4.566	4.878	5.181	5.495	6.135	6.711	7.353
5/16						3.257	3.745	4.237	4.717	5.181	5.682	6.173	6.623	6.944	7.576	8.130	8.621	9.524	10.526	11.494
3/8							5.917	6.623	7.299	8.000	8.696	9.434	10.101	10.753	11.494	12.195	12.987	14.286	15.625	16.949
																				18.519
																				20.000
																				21.277
																				22.727
																				23.810

78° COUNTERSUNK HEAD



BODY DIA.	Pounds Per 1,000 Pieces																			
	LENGTH																			
	1/8	5/32	3/16	7/32	1/4	5/16	3/8	7/16	1/2	9/16	5/8	11/16	3/4	13/16	7/8	15/16	1	1 1/8	1 1/4	1 3/8
1/16	0.049	0.059	0.069	0.078	0.088	0.107	0.126	0.145	0.164	0.183	0.202	0.221	0.240	0.259	0.278	0.297	0.316			
3/32	0.125	0.147	0.168	0.190	0.212	0.256	0.300	0.344	0.387	0.432	0.475	0.519	0.563	0.606	0.650	0.694	0.738	0.825	0.913	1.000
1/8	0.228	0.267	0.305	0.344	0.383	0.460	0.538	0.615	0.693	0.770	0.847	0.925	1.002	1.080	1.147	1.224	1.302	1.458	1.613	1.767
5/32		0.458	0.518	0.578	0.639	0.759	0.881	1.001	1.121	1.242	1.362	1.484	1.605	1.727	1.845	1.969	2.088	2.336	2.571	2.817
3/16			0.777	0.864	0.951	1.125	1.297	1.471	1.645	1.818	1.992	2.165	2.342	2.513	2.688	2.857	3.030	3.378	3.774	4.082
1/4					1.887	2.193	2.506	2.817	3.125	3.436	3.745	4.049	4.367	4.673	4.975	5.291	5.618	6.211	6.849	7.463
5/16						4.878	5.319	5.848	6.329	6.803	7.299	7.813	8.264	8.772	9.259	9.709	10.204	11.236	12.195	13.158
3/8							8.475	9.174	9.901	10.526	11.236	11.905	12.658	13.333	14.085	14.706	15.385	16.949	18.182	19.608
																				21.277
																				22.727
																				23.810
																				25.641
																				27.027



If you have any comments, questions, or would like to order, please contact us toll free or visit our website.

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