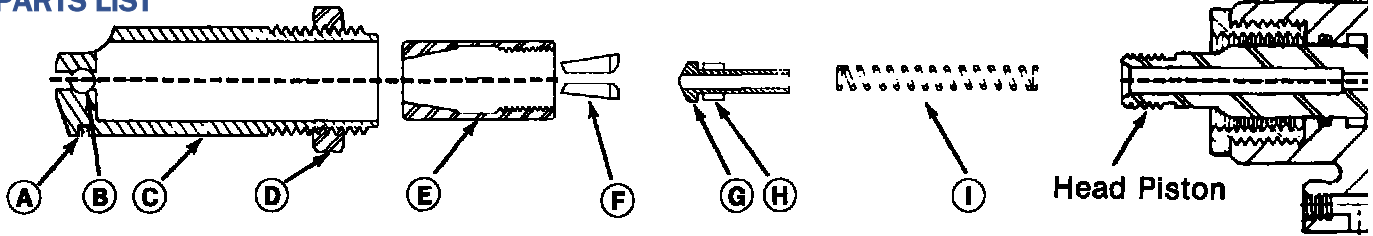


H701B-456

Straight, Two Jaw Pulling Head

INSTRUCTION SHEET, Page 1 of 1

PARTS LIST



| Ref. | Part No. | Description | Qty. Req. |
|------|----------|----------------|-----------|
| A | 701 B25 | Retaining Ring | 1 |
| B | 701B24 | Stem Stops | 2 |
| C | 701B21 | Sleeve | 1 |
| D | 671A16 | Jam Nut | 1 |
| E | 701B29A | Collet | 1 |

| Ref. | Part No. | Description | Qty. Req. |
|------|----------|-----------------|-----------|
| F | 701 B18 | Jaws (set of 2) | 1 |
| G | 753A14A | Jaw Follower | 1 |
| H | 701A33 | Bumper | 1 |
| I | P-1155 | Spring | 1 |

MOUNTING INSTRUCTIONS

- Insert spring 1 into head piston.
- Place jaws F inside collet E.
- Place bumper H over jaw follower G and place this assembly in collet against jaws.
- Make sure tapered end of jaw follower G is aligned properly in the bevel at the back of jaws F.
- Screw this assembly onto end of head piston. Tighten securely with a wrench.
- Thread outer sleeve C, which contains jam nut D, snugly into end of head cylinder.
- Tighten jam nut D securely.

MAINTENANCE AND REPAIR

- Clean the collet and inspect jaws and spring every 500 installations or whenever a failure occurs; replace spring and jaws if worn.
- Lubricate outside of the jaws with Lubriplate® or similar light grease.
- Replace worn or broken components. When re-assembling align the jaws with the jaw follower as shown in the exploded view (items 3 and 4); use Loctite® 242 (removable) on all threaded components.

WARRANTY

Seller warrants the goods conform to applicable specifications and drawings and will be manufactured and inspected according to generally accepted practices of companies manufacturing industrial or aerospace fasteners. In the event of any breach of the foregoing warranty, Buyer's sole remedy shall be to return defective goods (after receiving authorization from Seller) for replacement or refund of the purchase price, at the Seller's option. Seller agrees to any freight costs in connection with the return of any defective goods, but any costs relating to removal of the defective or nonconforming goods or installation of replacement goods shall be Buyer's responsibility. SELLER'S WARRANTY DOES NOT APPLY WHEN ANY PHYSICAL OR CHEMICAL CHANGE IN THE FORM OF THE PRODUCT IS MADE BY BUYER. THE FOREGOING EXPRESS WARRANTY AND REMEDY ARE EXCLUSIVE AND ARE IN LIEU OF ALL OTHER WARRANTIES AND REMEDIES; ANY IMPLIED WARRANTY AS TO QUALITY, FITNESS FOR PURPOSE, OR MERCHANTABILITY IS HEREBY SPECIFICALLY DISCLAIMED AND EXCLUDED BY SELLER. This warranty is void if seller is not notified in writing of any rejection of the goods within ninety (90) days after receipt of the goods by buyer.

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