FSI
FASTENING SYSTEMS INTERNATIONAL

K-2000-MIL-1

NSN: 5180-01-585-7545

Airframes Sheet Metal Kit with Compressor

KIT SOLUTION

MOBILE

MULTIPLE USERS

REMOVAL

PREPARATION

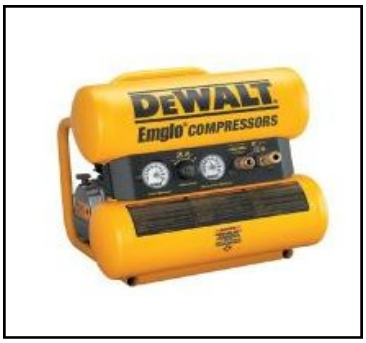
INSTALLATION

AVUM/UNIT LEVEL

Introducing the K-2000-MIL-1

Sheet Metal Mechanics Tool Kit. Developed for Unit Level maintenance, this two box system includes all the most current Aerospace tools for Fastener Removal, Surface Preparation and Fastener Installation for Blind Rivets (CherryMax®), Blind Bolts, Solid AD Buck Rivets, Jo-Bolts and Hi-Loks from 3/32" to 1/4" diameter. This kit also includes a 110 volt Electric - Hand Carry 1.1 Hp Dual Storage Tank Compressor for multiple tool operation. This kit is housed in two Hardigg®, US Army Approved Transportation Cases, equipped with casters and extra carry handles.

Installation Tools & Kits Tray # 5



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GSA Schedule
Contract # GS-06F-0009L

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Airframes Sheet Metal Kit with Compressor

Tray 1

Qty	Description	Part#
1 ea	Sheet Metal Gauge	F20
1 ea	Telescoping Deburr Tool	K380
1 ea	Double Edge Deburr Tool	F2060
1 ea	Camlock Pliers	F4P3
1 ea	Hole Finder 6-1/4 OAL #1/4" Bushing Type	ALHF-1/4
1 ea	Hole Finder 6-1/4 OAL #10 Bushing Type	ALHF-10
1 ea	Hole Finder 6-1/4 OAL #21 Bushing Type	ALHF-21
1 ea	Hole Finder 6-1/4 OAL #30 Bushing Type	ALHF-30
1 ea	Hole Finder 6-1/4 OAL #40 Bushing Type	ALHF-40
1 ea	Hole Finder 6-1/4 OAL #1/4" Inverted Type	ALHF-1/4-I
1 ea	Hole Finder 6-1/4 OAL #10 Inverted Type	ALHF-10-I
1 ea	Hole Finder 6-1/4 OAL #21 Inverted Type	ALHF-21-I
1 ea	Hole Finder 6-1/4 OAL #30 Inverted Type	ALHF-30-I
1 ea	Hole Finder 6-1/4 OAL #40 Inverted Type	ALHF-40-I
1 ea	Right Angle Sander	FDG221-90
1 ea	518-A Nut Plate Jig	F18-A
1 ea	518-B Nut Plate Jig	F18-B
1 ea	518-C Nut Plate Jig	F18-C
1 ea	518-G Nut Plate Jig	F18-G
1 ea	518-H Nut Plate Jig	F18-H
1 ea	518-J Nut Plate Jig	F18-J
1 ea	518-NB Nut Plate Jig	F18-NB
1 ea	518-NC Nut Plate Jig	F18-NC
1 ea	518-ND Nut Plate Jig	F18-ND
1 ea	518-PB Nut Plate Jig	F18-PB
1 ea	518-PC Nut Plate Jig	F18-PC
1 ea	518-PD Nut Plate Jig	F18-PD
1 ea	Chip Chaser	F200
1 ea	Pancake Drill Attachment	F20-T023
5 ea	Edge Grip Clamps 3/4-1	F123SG
5 ea	Edge Grip Clamps 3/4-1/2	F1212SG
1 ea	Unibit #1 13 Holes 1/8" to 1/2" for 1/8" thickness	F10101
1 ea	Unibit #2 6 Holes 3/16" to 1/2" for 3/8" thickness	F10102
1 ea	Unibit #3 9 Holes 1/4" to 3/4" for 1/8" thickness	F10103
20 ea	#40 Clecos	FK-3/32
20 ea	#30 Clecos	FK-1/8
20 ea	#20 Clecos	FK-5/32
20 ea	#10 Clecos	FK-3/16
1 ea	Cleco Pliers	F74

Tray 2

Qty	Description	Part#
1 ea	Chisel Retainer Spring	F2207
1 ea	Die Grinder, Air, 1/4" Collet	FDG10S25F
1 ea	1/4" Collar Removers	ALRCC-1/4
1 ea	3/16" Collar Removers	ALRCC-3/16
1 ea	1/8" Collar Removers	ALRCC-1/8
1 ea	5/32" Collar Removers	ALRCC-5/32
1 ea	Bucking Bar	FBB760B-2
1 ea	Bucking Bar	FBB669
1 ea	Bucking Bar	FBB720
1 ea	Hook & Pick Set	PH-4
1 ea	5pc Drive Pin Set	F14086
1 ea	Sanding Drum Kit	SDK-15t
1 ea	Rivet Set 1/4" x 3-1/2" OAL	ALRS-1/4-3.5
1 ea	Rivet Set 3/16" x 3-1/2" OAL	ALRS-3/16-3.5
1 ea	Offset Rivet Set 1/4" x 3-1/2" OAL	ALRS-1/4-3.5-O
1 ea	Rivet Set 5/32" x 3-1/2" OAL	ALRS-5/32-3.5
1 ea	Offset Rivet Set 3/16" x 3-1/2" OAL	ALRS-3/16-3.5-O
1 ea	Rivet Set 1/8" x 3-1/2" OAL	ALRS-1/8-3.5
1 ea	Offset Rivet Set 5/32" x 3-1/2" OAL	ALRS-5/32-3.5-O
1 ea	Rivet Set 3/32" x 3-1/2" OAL	ALRS-3/32-3.5
1 ea	Offset Rivet Set 1/8" x 3-1/2" OAL	ALRS-1/8-3.5-O
1 ea	Rivet Set Flat x 3-1/2" OAL	ALRS-F-3.5
1 ea	Offset Rivet Set 3/32" x 3-1/2" OAL	ALRS-3/32-3.5-O
1 ea	Rivet Set Mushroom	ALRS-3/4F RG
1 ea	Offset Rivet Flat x 3-1/2" OAL	ALRS-F-3.5-O
1 ea	Knock Out Punch 1/8"	ALRGP-1/8-L
1 ea	Knock Out Punch 5/32"	ALRGP-5/32-L
1 ea	Knock Out Punch 3/16"	ALRGP-3/16-L
1 ea	Knock Out Punch 1/4"	ALRGP-1/4-L
1 ea	Removable Socket for Frangible Collars 5/32"	AL-HLC-5
1 ea	Removable Socket for Frangible Collars 3/16"	AL-HLC-6
1 ea	Removable Socket for Frangible Collars 1/4"	AL-HLC-8
1 ea	Threaded Hi Shear Collar Removers 3/16"	ALCC-3/16
1 ea	Threaded Hi Shear Collar Removers 1/4"	ALCC-1/4
1 ea	Threaded Hi Shear Collar Removers 5/16"	ALCC-5/16
1 ea	100D Zero Flute Countersink Cutter 3/32-1/4	ALDF5/32
1 ea	100D Zero Flute Countersink Cutter 1/8-2256	ALDF1/4
1 ea	100D Zero Flute Countersink Cutter 3/16-3568	ALDF9/16
6 ea	1/8" Blind Hole Spotters	ALBHS-1/8
6 ea	5/32" Blind Hole Spotters	ALBHS-5/32
6 ea	3/16" Blind Hole Spotters	ALBHS-3/16
6 ea	1/4" Blind Hole Spotters	ALBHS-1/4
1 ea	#10 Drill Stop	ALDS-10
1 ea	#21 Drill Stop	ALDS-21
1 ea	#30 Drill Stop	ALDS-30
1 ea	#40 Drill Stop	ALDS-40
1 ea	1/4" Drill Stop	ALDS-1/4
5 ea	5" Abrasive Pads 60 Grit	F587-60
5 ea	5" Abrasive Pads 120 Grit	F587-120
5 ea	5" Abrasive Pads 240 Grit	F587-240
5 ea	5" Abrasive Pads 320 Grit	F587-320

Tray 3

Qty	Description	Part#
1 ea	Hi-Lok Removal & Installation Kit	FQCK-1040
1 ea	90D Threaded Angle Drill for 1/4-28 Thread 2800 RPM	FSD2800-90T
1 ea	45D Threaded Angle Drill for 1/4-28 Thread 2800 RPM	FSD2800-45T
1 ea	Drill Bushing Kit	F590DBK
12 ea	#10 Cobalt Drill Bit	ALJBD-10
12 ea	#21 Cobalt Drill Bit	ALJBD-21
12 ea	#30 Cobalt Drill Bit	ALJBD-30
12 ea	#40 Cobalt Drill Bit	ALJBD-40
12 ea	1/4" Cobalt Drill Bit	ALJBD-1/4
6 ea	#27 Cobalt Drill Bit	ALJBD-27
6 ea	#16 Cobalt Drill Bit	ALJBD-16
6 ea	#5 Cobalt Drill Bit	ALJBD-5
6 ea	#19 Cobalt Drill Bit	ALJBD-19
6 ea	#7 Cobalt Drill Bit	ALJBD-7
6 ea	Letter G Cobalt Drill Bit	ALJBD-G
1 ea	Angle Drill Collet Chuck Kit	ALAC-6
6 ea	#10 Stub Threaded Drill Bit	ALTD-10-S
6 ea	#10 Short Threaded Drill Bit	ALTD-10-M
6 ea	#10 Long Threaded Drill Bit	ALTD-10-L
6 ea	#21 Stub Threaded Drill Bit	ALTD-21-S
6 ea	#21 Short Threaded Drill Bit	ALTD-21-M
6 ea	#21 Long Threaded Drill Bit	ALTD-21-L
6 ea	#30 Stub Threaded Drill Bit	ALTD-30-S
6 ea	#30 Short Threaded Drill Bit	ALTD-30-M
6 ea	#30 Long Threaded Drill Bit	ALTD-30-L
6 ea	#40 Stub Threaded Drill Bit	ALTD-40-S
6 ea	#40 Short Threaded Drill Bit	ALTD-40-M
6 ea	#40 Long Threaded Drill Bit	ALTD-40-L
6 ea	1/4" Stub Threaded Drill Bit	ALTD-1/4-S
6 ea	1/4" Short Threaded Drill Bit	ALTD-1/4-M
6 ea	1/4" Long Threaded Drill Bit	ALTD-1/4-L
2 ea	2" Threaded Drill Extension	ALTE2
2 ea	4" Threaded Drill Extension	ALTE4
1 ea	Rev Counterbore Kit	F590S
1 ea	Rev Countersink Kit	F590TA
1 ea	Dimple & Die Set	F3456
1 ea	Multi Burr	F22022

Tray 4

Qty	Description	Part#
1 ea	Air Vac	F4580
1 ea	Rivet Cutter	F501-R
1 ea	90D Snake Drill Attachment	F128-4
1 ea	1/4" Drill, 4000 RPM Pistol Grip	FDR4000
1 ea	Micro-Stop Countersink Kit	F590
1 ea	Rivet Fan Spacing Tool	F081
1 ea	Drill Gauge	F15
1 ea	1/4" Rev Drill, 2600 RPM Pistol Grip	FSD2600R
1 Pk	Body Saw Blades	FS24S-B
1 ea	Hand Riveter Kit w/ 3 Yokes	F420-123A

Tray 5

Qty	Description	Part#
1 ea	Jo-Bolt Removal & Installation Kit (Hand)	F3060RJK
1 ea	Air Body Saw	FS0822
1 ea	8 pc Rotary File Set	F912
1 ea	5" Orbital Sander	FOS-50CNP
1 ea	Bucking Bar	FBB111
1 ea	Bucking Bar	FBB670
1 ea	Cordless Riveter w/ 3/16" Blind Bolt CED Pulling Head	PT-4000H-6BB
1 ea	5/32" Blind Bolt CED Pulling Head	F4301-5CED
1 ea	1/4" Blind Bolt CED Pulling Head	F4313-08CED
1 ea	CherryMax CED Pulling Head	F4258-CED
1 ea	Cordless Riveter Battery Charger	F-4000A
1 ea	D-700-MIL-2	D-700-MIL-2
1 ea	Rivet Set Kit	F26
1 ea	3X Rivet Hammer	FRG-3X
1 ea	Battery Pack - Cordless Riveter	F3001-A
1 ea	Foam And Pelican Case	

Featuring the Following FSI Riveters

PT-4000H

D-700-MIL-2

D-180

BOX # 2

Qty	Part #	Description
1 ea	D55152	Compressor, 110 Volt
2 ea	F1326B	Air Hoses, 25' Recoil
1 ea	F2000-1	Hardigg® Case

GSA Schedule
Contract # GS-06F-0009L

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